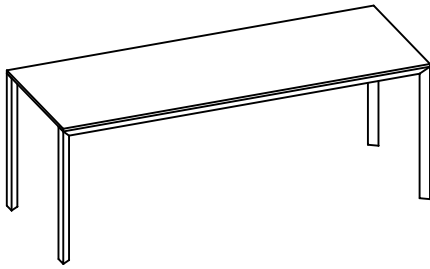


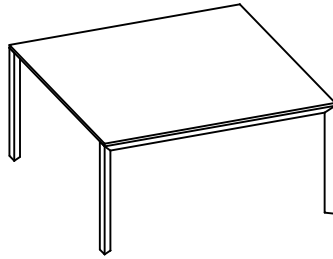


PRODUCT INSTALLATION:

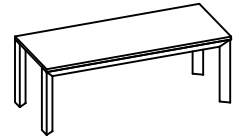
Tables (Up to 36" Wide) & Squares -
MCVSQRXXXXX & MCVRECXXXXX



36"H Table



29.5"H Table



17.5"H Table

Step 1

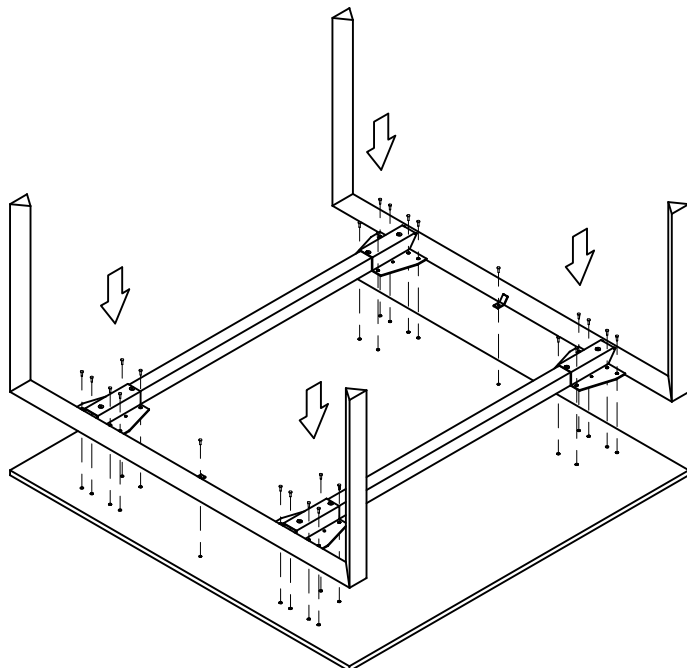
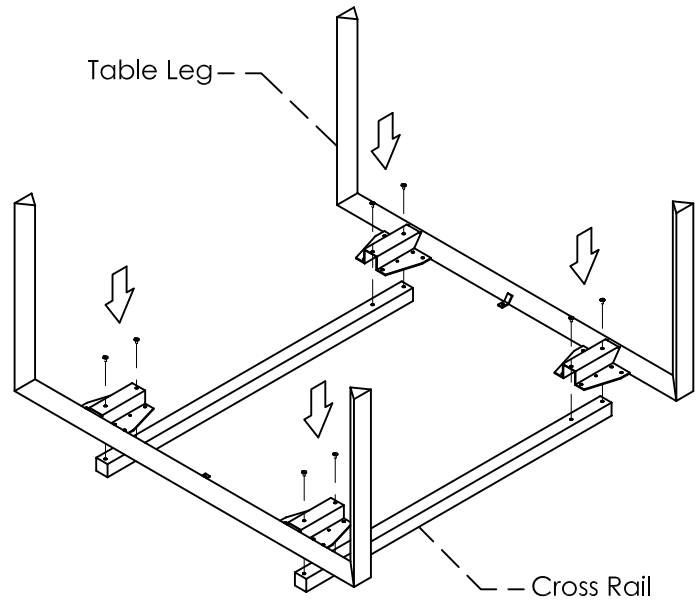
With table frame upside down, fasten table legs to cross rails with 1/4-20 x 1/2" low profile bolt (FIG-1).


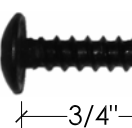
Step 2

Attach assembled frame to work surface using #10 x 3/4" wood screws (FIG-2). Align base to work surface before tightening all screws.

Option

Step 2 can be preformed with table in upright position.

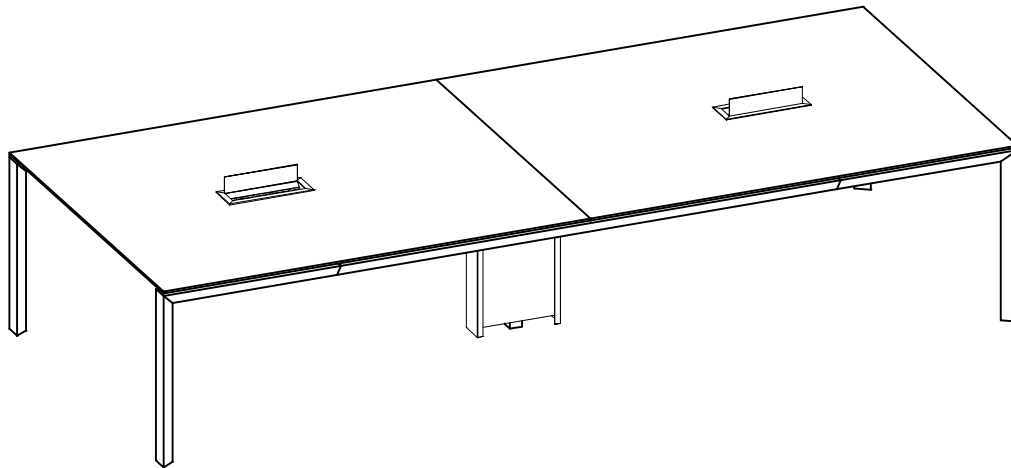


FASTENER KEY	
FIG-1	 <p>1/4-20 x 1/2" low profile bolt</p> <p>1/2"</p>
FIG-2	 <p>#10 x 3/4" wood screw</p> <p>3/4"</p>



PRODUCT INSTALLATION:

48"W & 60"W Conference Tables -
MCMVREC48XX, MCMVREC60XX,
MCMVREPXXXXX



Step 1 - For 10' and 12' tables

Assemble 2 Viga legs by sliding triangular Viga spanner tube and square support tube into Viga corner legs.

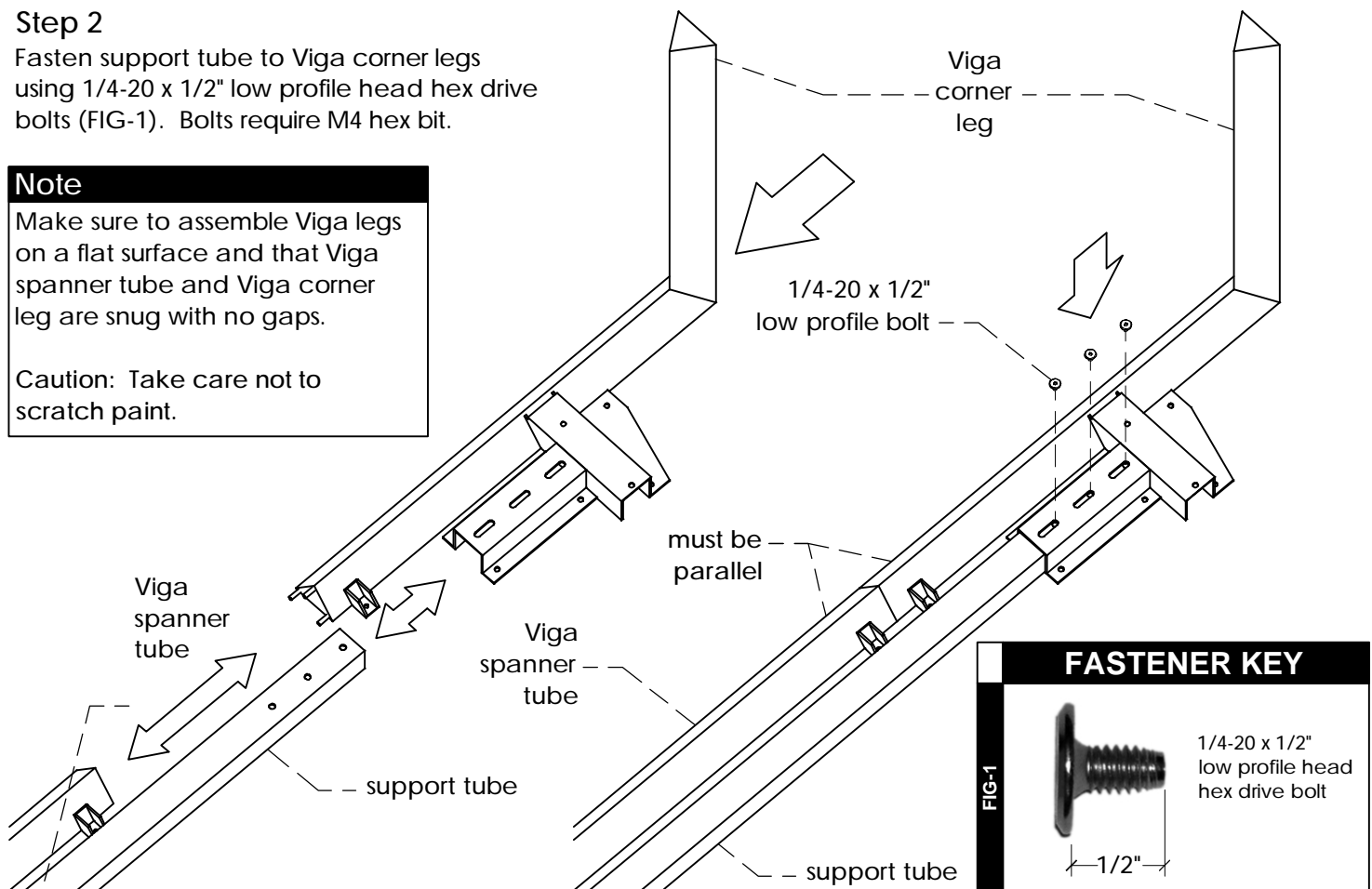
Step 2

Fasten support tube to Viga corner legs using 1/4-20 x 1/2" low profile head hex drive bolts (FIG-1). Bolts require M4 hex bit.

Note

Make sure to assemble Viga legs on a flat surface and that Viga spanner tube and Viga corner leg are snug with no gaps.

Caution: Take care not to scratch paint.

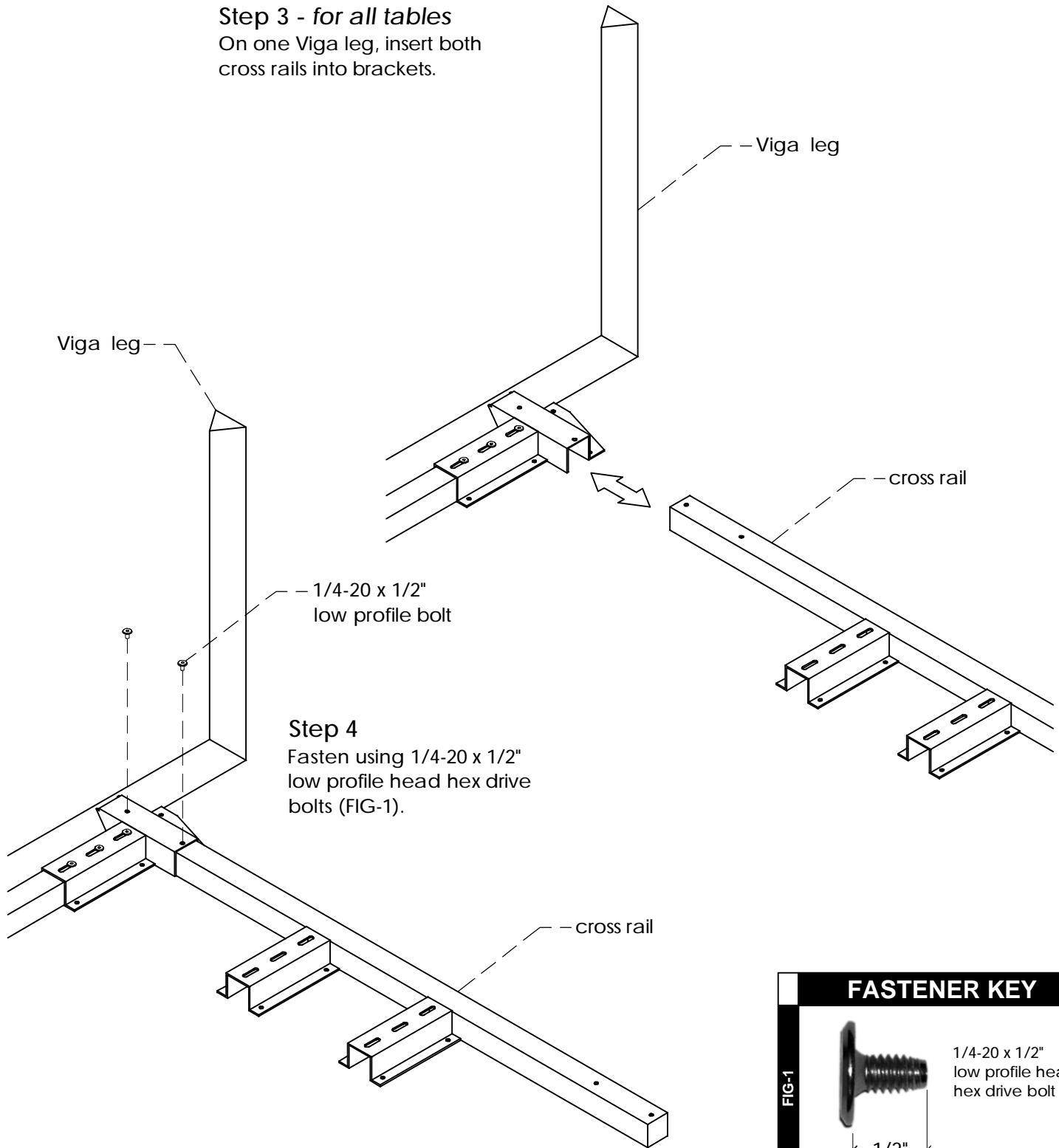




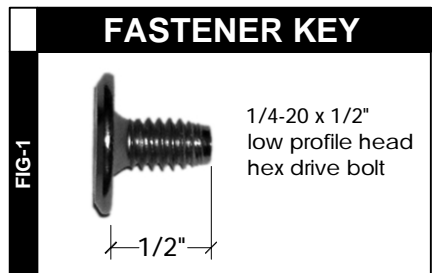
PRODUCT INSTALLATION:

48"W & 60"W Conference Tables -
MCVREC48XX, MCVREC60XX,
MCVREPXXXXX

Step 3 - for all tables
On one Viga leg, insert both
cross rails into brackets.



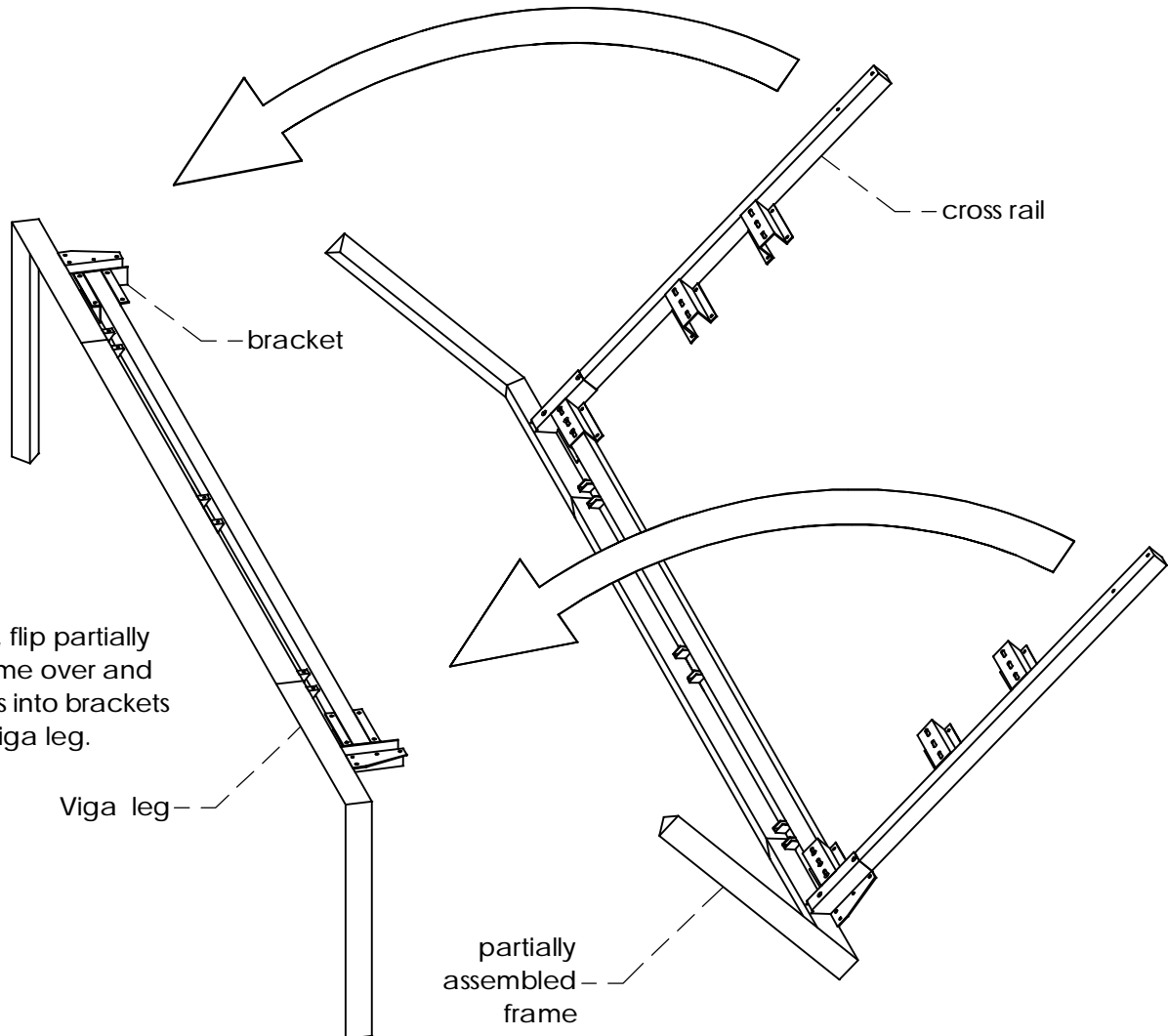
Step 4
Fasten using 1/4-20 x 1/2"
low profile head hex drive
bolts (FIG-1).





PRODUCT INSTALLATION:

48"W & 60"W Conference Tables -
MCVREC48XX, MCVREC60XX,
MCVREPXXXXX

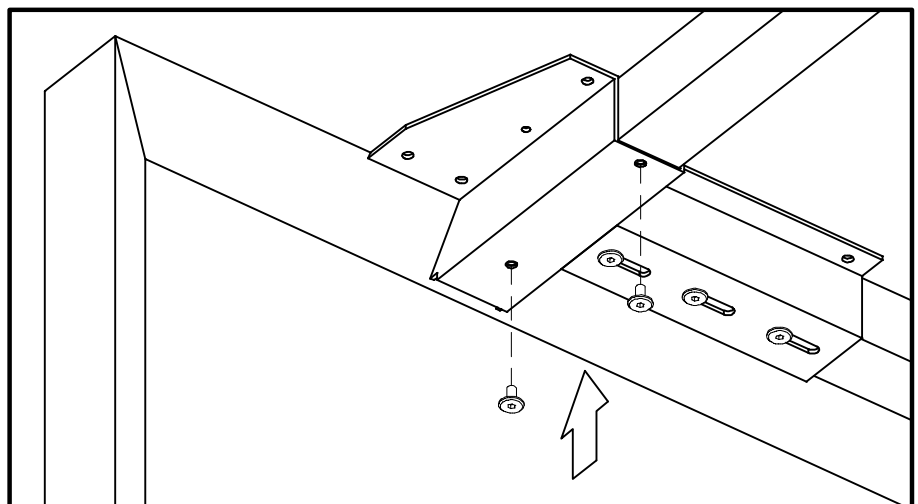
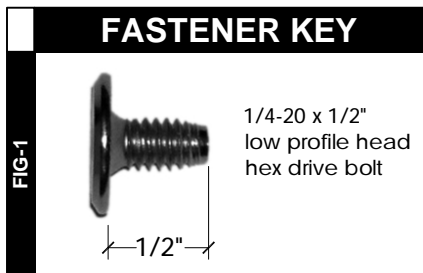


Step 5

With a partner, flip partially assembled frame over and insert cross rails into brackets on opposing Viga leg.

Step 6

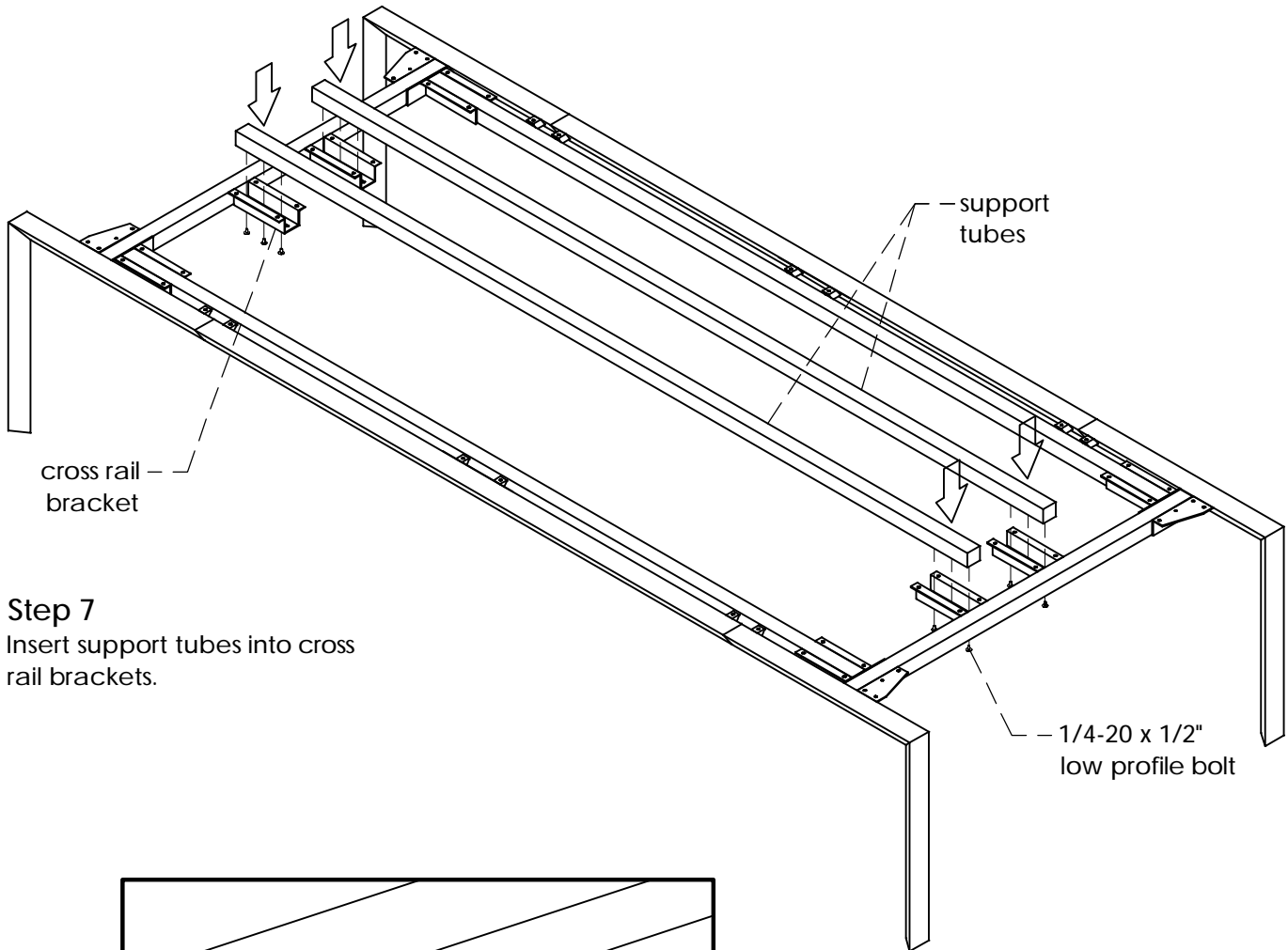
Fasten cross rails on partially assembled frame to Viga leg brackets using 1/4-20 x 1/2" low profile head hex drive bolts (FIG-1).





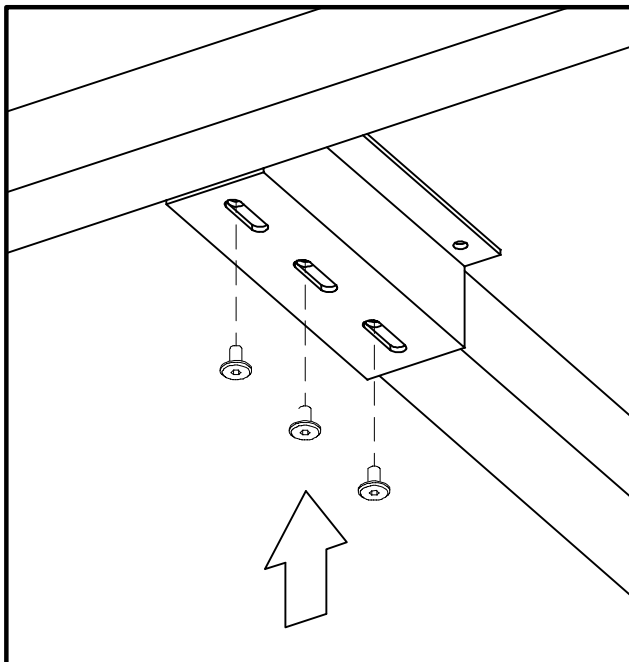
PRODUCT INSTALLATION:

48"W & 60"W Conference Tables -
MCVREC48XX, MCVREC60XX,
MCVREPXXXXX



Step 7

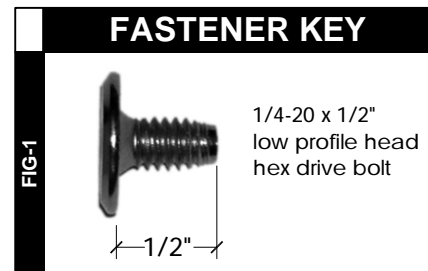
Insert support tubes into cross rail brackets.



Step 8

Fasten support tubes to cross rail brackets using 1/4-20 x 1/2" low profile head hex drive bolts (FIG-1). Make sure all bolts are tight on assembled frame.

Inspect frame for squareness. Loosen and retighten fasteners as necessary.



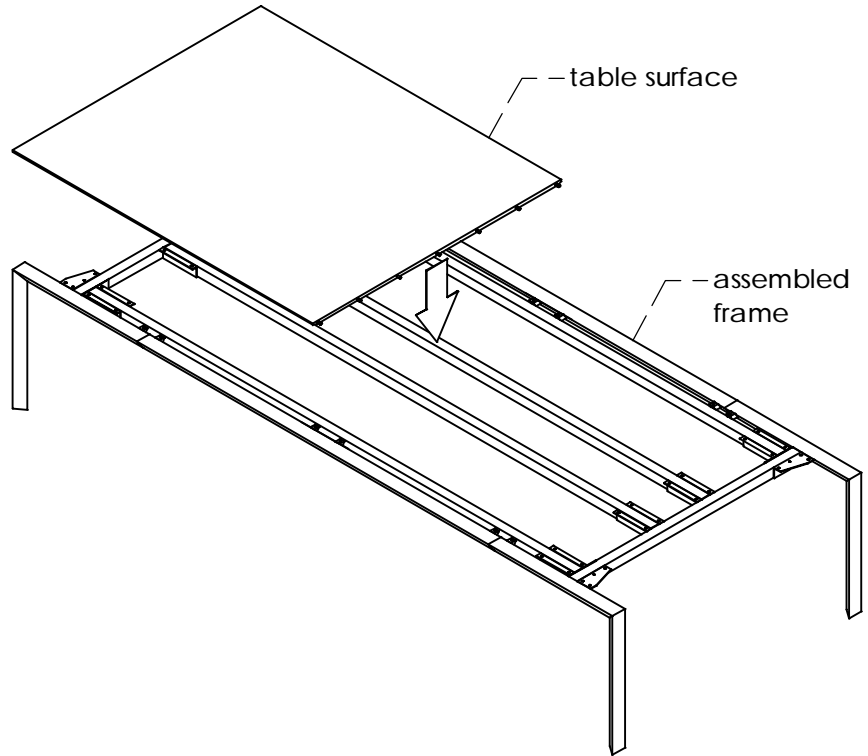


PRODUCT INSTALLATION:

48"W & 60"W Conference Tables -
MCVREC48XX, MCVREC60XX,
MCVREPXXXXX

Step 9 - for seamed tables

Place one half of table top on to assembled frame.



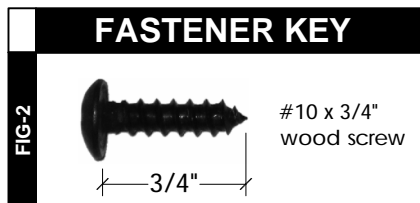
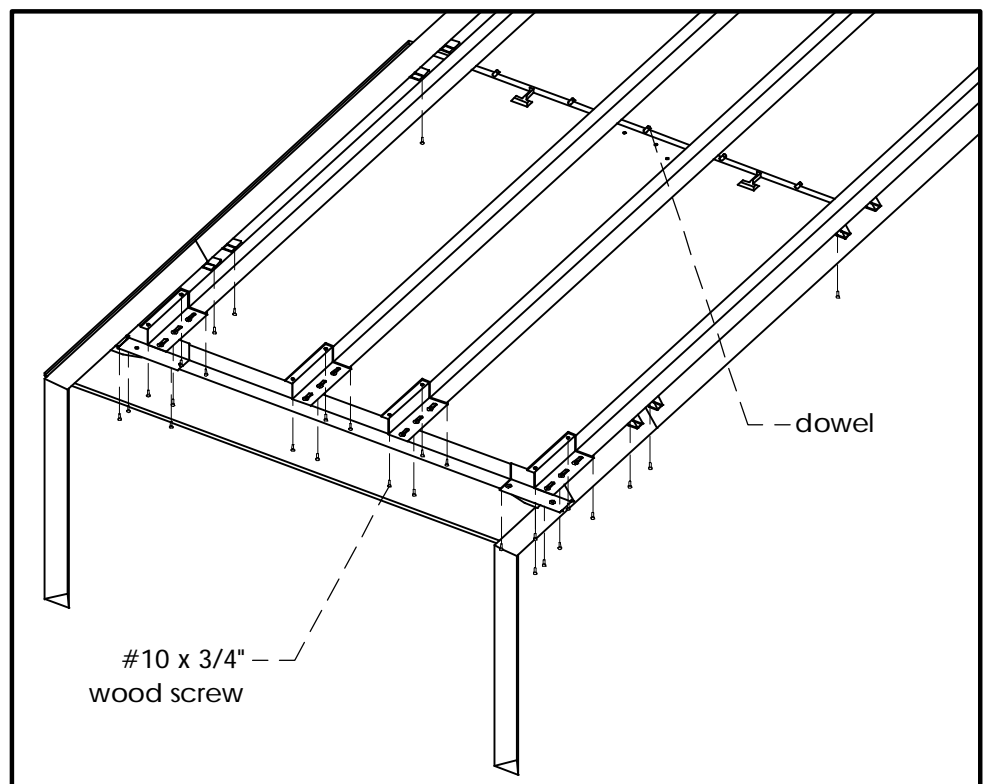
Step 10

Align table top with assembled frame making sure corners of table surface are square with frame. Fasten table surface to assembled frame using #10 x 3/4" wood screws (FIG-2).

Do not tighten screws yet.

Step 11

Insert dowels into holes on table seam edge.



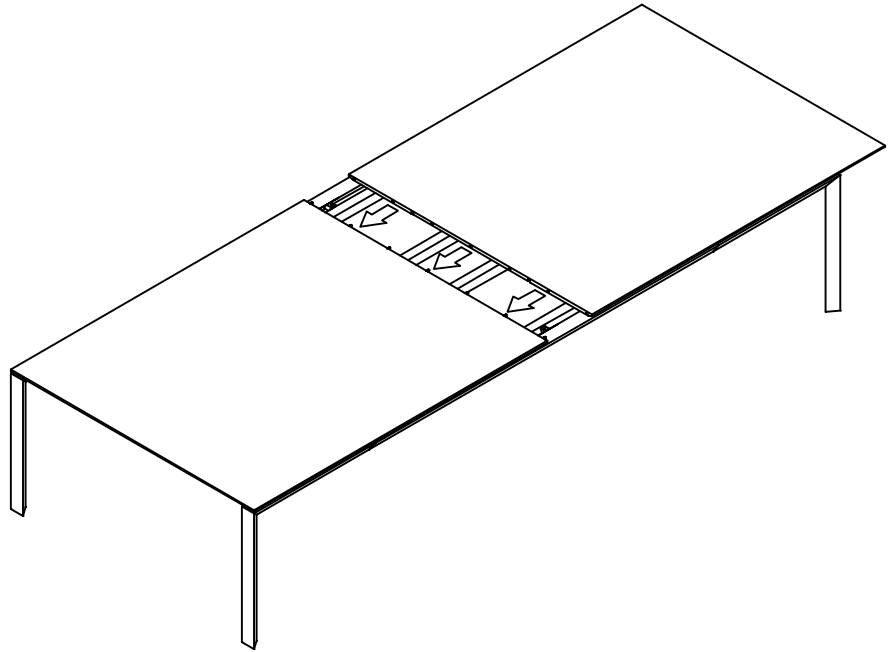


PRODUCT INSTALLATION:

48"W & 60"W Conference Tables -
MCVREC48XX, MCVREC60XX,
MCVREPXXXXX

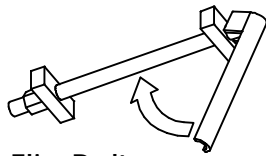
Step 12 - for seamed tables

Place other half of table top on
to frame and mate to first half.



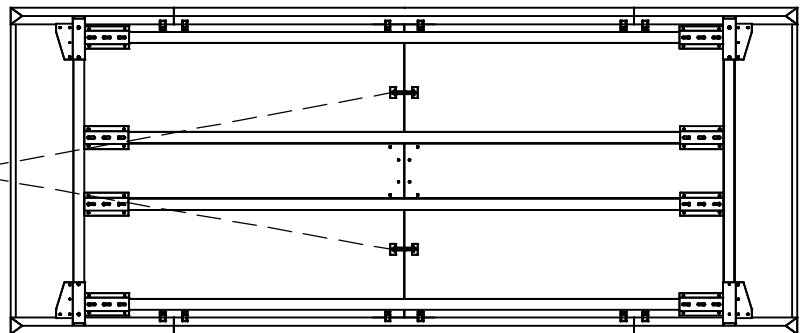
Step 13 - for seamed tables

Lock table top halves together
with flip bolts (FIG-3).



Flip Bolt
Fold lever to lock

Flip Bolt
locations



Bottom View



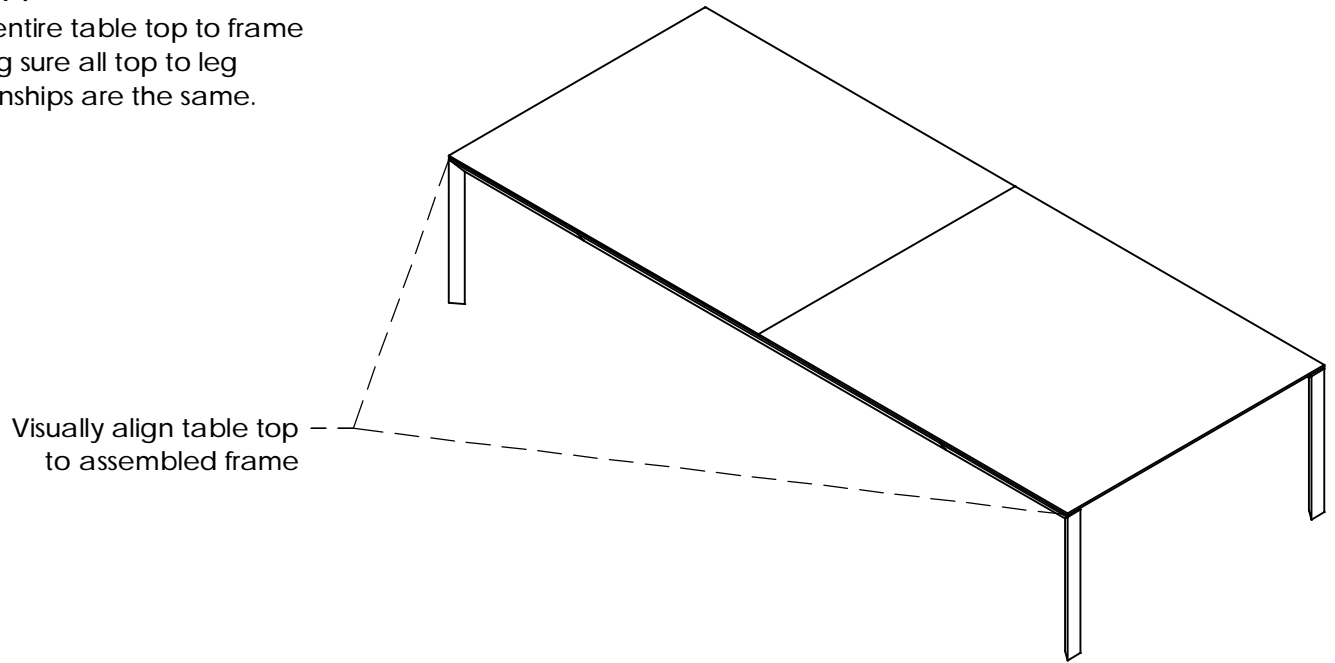


PRODUCT INSTALLATION:

48"W & 60"W Conference Tables -
MCVREC48XX, MCVREC60XX,
MCVREPXXXXX

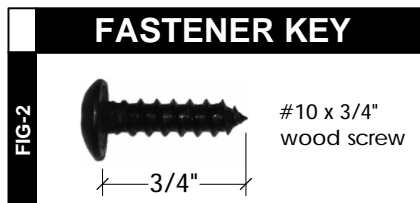
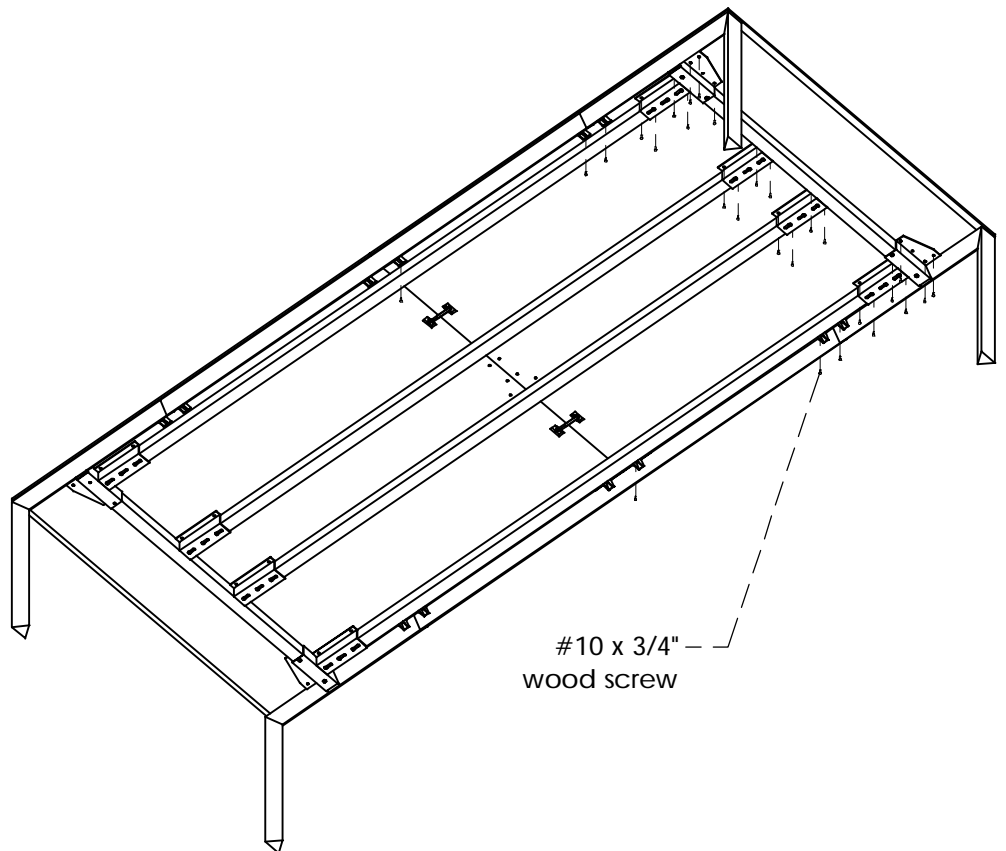
Step 14

Align entire table top to frame
making sure all top to leg
relationships are the same.



Step 15

Fasten table top to assembled
frame using #10 x 3/4" wood
screws (FIG-2). Tighten screws
sequentially from one side of
table to other.





PRODUCT INSTALLATION:

48"W & 60"W Conference Tables -
MCVREC48XX, MCVREC60XX,
MCVREPXXXXX

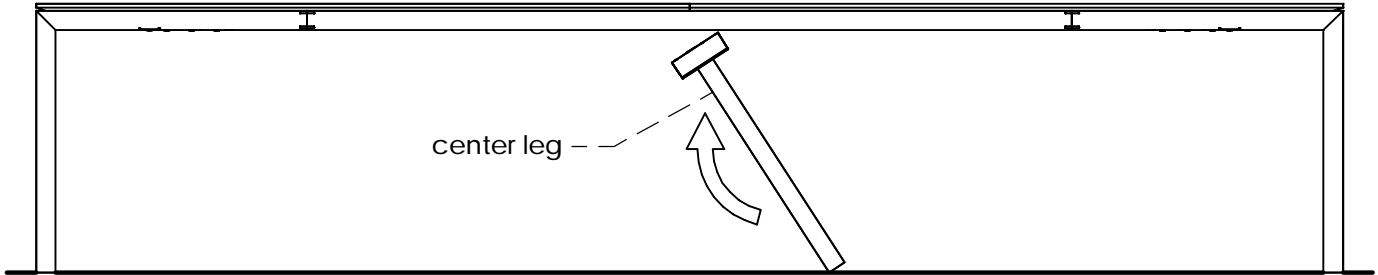
Step 16 - for 10' and 12' tables

Tilt and slide center leg into place.

A partner may be used to slightly lift one end of table to aid in installation of center leg.

Align leg with pilot holes in center of table.

Center leg plate will capture support tubes.

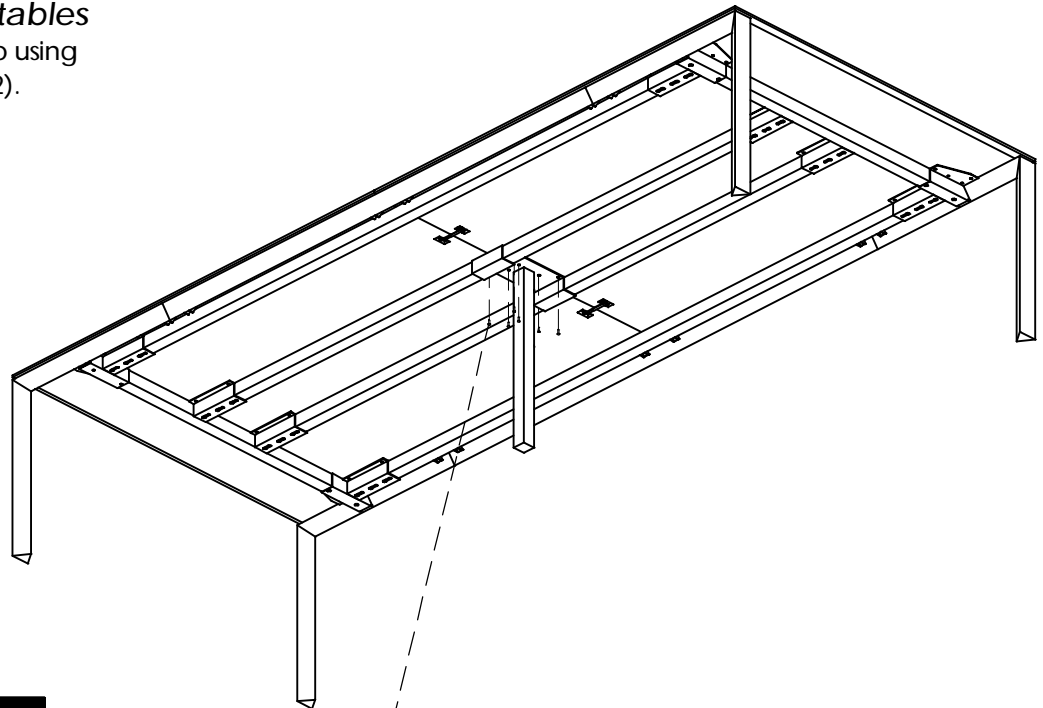


Step 17 - for 10' and 12' tables

Fasten center leg to table top using
#10 x 3/4" wood screws (FIG-2).

Step 18

Level table glides using
provided wrench.



#10 x 3/4"
wood screw

